

SABIC® PP 48M40

PP IMPACT COPOLYMER

DESCRIPTION

SABIC® PP 48M40, a multi-purpose grade, has good flow characteristics, high stiffness and good impact strength. It is formulated with a combined processing and antistatic additive package. It is typically used for articles with complex shapes, such as crates and boxes, rigid packaging and components for the automotive and electro-technical industries. This grade is also available without an antistatic additive package, namely SABIC® PP 48M10.

Health, Safety and Food Contact regulations:

Material Safety Data Sheets (MSDS) and Product Safety declarations are available on our Internet site <http://www.SABIC.com>

The product mentioned herein is in particular not tested and therefore not validated for use in pharmaceutical/medical applications.

This grade material is UL registered under File E111275 (www.ul.com)
IMDS 80775790

TYPICAL PROPERTY VALUES

Revision 20191230

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate (MFR)			
at 230 °C and 2.16 kg	15	dg/min	ISO 1133
Density	905	kg/m ³	ASTM D1505
FORMULATION			
Anti static agent	<input checked="" type="checkbox"/>	-	-
Nucleating agent	<input type="checkbox"/>	-	-
MECHANICAL PROPERTIES			
Tensile test			
stress at yield ⁽¹⁾	26	MPa	ISO 527-2 1A
strain at yield	5	%	ISO 527-2 1A
tensile modulus ⁽²⁾	1400	MPa	ISO 527-2 1A
Izod impact notched			
at 0 °C	7	kJ/m ²	ISO 180/1A
at 23 °C	8	kJ/m ²	ISO 180/1A
at -20 °C	5	kJ/m ²	ISO 180/1A
Charpy Impact Strength Notched			
at 23 °C	11	kJ/m ²	ISO 179/1eA
at -20 °C	6	kJ/m ²	ISO 179/1eA
at 0 °C	7	kJ/m ²	ISO 179/1eA
Hardness Shore D	65	-	ISO 868
THERMAL PROPERTIES			
Heat deflection temperature ⁽³⁾			
at 1.80 MPa (HDT/A)	55	°C	ISO 75
at 0.45 MPa (HDT/B)	90	°C	ISO 75
Vicat Softening Temperature ⁽⁴⁾			
at 50 N (VST/B)	79	°C	ISO 306

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
at 10 N (VST/A)	151	°C	ISO 306

- (1) Speed of testing: 50 mm/min
 (2) Speed of testing: 1 mm/min
 (3) Flat wise (testbar 80*10*4mm)
 (4) Temperature rate: 120°C/h

STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and /or high humidity as this could well speed up alteration and consequently loss of quality of the material and /or its packaging. Keep material completely dry for good processing.

DISCLAIMER

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