

The Polyolefin Company (Singapore) Pte. Ltd.

Office: 150 Beach Road, #10-00 Gateway West, Singapore 189720

Tel: (65) 6292 9622 Fax: (65) 6293 8890, (65) 6292 6595, (65) 6293 2748

Plant : 401 Ayer Merbau Road, Singapore 628285

Website: www.tpc.com.sg Co. Reg. No.: 198001666D

COSMOPLENE® AW191

CHARACTERISTICS

COSMOPLENE AW191 is a high impact PP copolymer manufactured by gas phase process technology licensed from Sumitomo Chemical Co. Japan.

COSMOPLENE AW191 is medium flow, super high impact copolymer grade.

APPLICATIONS

COSMOPLENE AW191 is specially designed for industrial use such as crates, bumper, automotive parts etc.

PHYSICAL PROPERTIES

| ITEM | | UNIT | AW191 | TEST METHOD |
|---------------------------|-----------|-------------------|---------|-------------|
| Melt Flow Rate | | g/10 min | 10 | ASTM D1238 |
| Density | | g/cm ³ | 0.90 | ASTM D792 |
| Tensile Strength at Yield | | MPa | 20.0 | ASTM D638 |
| Tensile Strength at Break | | MPa | 22.5 | ASTM D638 |
| Elongation at Break | | % | 500 | ASTM D638 |
| Flexural Modulus | | MPa | 870 | ASTM D790 |
| Izod Impact | (23°C) | J/m | 550 | ASTM D256 |
| | (-20°C) | J/m | 80 | ASTM D256 |
| Rockwell Hardness | | R scale | 68 | ASTM D785 |
| HDT | (0.45MPa) | °C | 110 | ASTM D648 |
| Shrinkage MD/TD (2mm) | | % | 1.4/1.4 | TPC METHOD |
| Flammability | (E108370) | - | НВ | UL 94 |

INJECTION

Cylinder Temp (°C) : 190 - 230

Mold Temp (°C) : 30 Clamp Pressure (Kg/cm²) : 100 Injection Pressure G (Kg/cm²) : 70

• The figures presented are typical laboratory averages, only for reference.

The information is based on our current knowledge, is subjected to continuous updates and is intended
to suggest/ recommend product applications and to provide typical data on the related properties. It
should not therefore be construed as guaranteeing any specific property of the product. TPC makes no
warranty of any kind, expressed or implied, regarding the accuracy of these data.



















