

General PC Alloy WONDERLOY® PC-345

产品叙述: High flow

物性	ISO 测试方法	测试条件	单位	PC-345
熔融指数	1133	260°C×5KG	ml/10 min	19
Spiral flow	CHIMEI	260°C,2mm,V:50%,P:50%	cm	43
比重	1183	23 °C	g/cm ³	1.1
拉伸强度	527	50 mm/min, yield	MPa	50
		50 mm/min, break	MPa	42
延伸率	527	50 mm/min	%	105
弯曲强度	178	2 mm/min	MPa	75
弯曲弹性模数		2 mm/min	GPa	2.1
IZOD 冲击强度	180/1A	23°C, Notched	KJ/m ²	45
		-30°C, Notched	KJ/m ²	40
Charpy 冲击强度	179	23°C, Notched	KJ/m ²	45
		-30°C, Notched	KJ/m ²	40
维氏软化温度	306	50°C/hr;1KG	°C	125
		50°C/hr;5KG	°C	110
热变形温度	75/A	1.8MPa, unannealed	°C	93
		1.8MPa, annealed	°C	-
介电系数	IEC 60250	1MHz	--	3.1
体积电阻率	IEC 60093	--	Ohm X m	1E+16
表面电阻率	IEC 60093	--	Ohm	1E+16
线膨胀系数	11359	--	--	8.5*10 ⁻⁵
燃烧等级	--	UL-94	--	1.5mm HB
成型收缩率	294-4	--	%	0.4~0.6
标记	1043	--	--	>PC+ABS<

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Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests

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