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CHIMEI CORPORATION

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General ABS POLYLAC® PA-717C

产品叙述: Medium impact

| 物性 | ISO 测试方法 | 测试条件 | 单位 | PA-717C |
|-------------|----------|--------------------------|-----------|------------|
| 熔融指数 | 1133 | 220°C×10KG | ml/10 min | 17 |
| 比重 | 1183 | 23 ℃ | g/cm³ | 1.04 |
| 拉伸强度 | 527 | 50 mm/min, yield | MPa | 44 |
| | | 50 mm/min, break | MPa | 33 |
| 延伸率 | 527 | 50 mm/min | % | 45 |
| 弯曲强度 | 178 | 2 mm/min | МРа | 69 |
| 弯曲弹性模数 | | 2 mm/min | GPa | 1.9 |
| IZOD 冲击强度 | 180/1A | 23°C, Notched | KJ/m² | 25 |
| | | -30℃, Notched | KJ/m² | 12 |
| Charpy 冲击强度 | 179 | 23°C, Notched | KJ/m² | 27 |
| | | Charpy '-30℃, Notched | KJ/m² | 13 |
| 维氏软化温度 | 306 | 50°C/hr;1KG | °C | 103 |
| | | 50°C/hr;5KG | °C | 98 |
| 热变形温度 | 75/A | 1.8MPa, unannealed | °C | 82 |
| | | 1.8MPa, annealed | °C | 97 |
| 线膨胀系数 | 11359 | - | - | 8.8 x 10-5 |
| 燃烧等级 | - | UL-94 | - | 1.5mm HB |
| 成型收缩率 | 294-4 | - | % | 0.4~0.7 |
| 标记 | 1043 | - | - | >ABS< |

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Notes: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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