## 奇美實業股份有限公司

717010 台南市仁德區中正路一段 398 號 +886-6-266-3000 www.chimeicorp.com

## **CHIMEI CORPORATION**

No. 398 , Sec. 1 , Zhongzheng Rd., Rende Dist., Tainan City 717010 , Taiwan

## Flame Retardant ABS POLYLAC® PA-763

产品叙述: F.R.High heat, Weather resistant

物性	ISO 测试方法	测试条件	单位	PA-763
熔融指数	1133	220°C×10KG	ml/10 min	25
比重	1183	23 ℃	g/cm³	1.19
拉伸强度	527	50 mm/min, yield	MPa	38
		50 mm/min, break	MPa	29
延伸率	527	50 mm/min	%	20
弯曲强度	178	2 mm/min	MPa	58
弯曲弹性模数		2 mm/min	GPa	2.0
IZOD 冲击强度	180/1A	23°C, Notched	KJ/m²	22
		-30°C, Notched	KJ/m <sup>2</sup>	11
Charpy 冲击强度	179	23°C, Notched	KJ/m²	23
		Charpy '-30°C, Notched	KJ/m²	12
维氏软化温度	306	50°C/hr;1KG	°C	103
		50°C/hr;5KG	°C	96
热变形温度	75/A	1.8MPa, unannealed	°C	86
		1.8MPa, annealed	°C	96
线膨胀系数	11359	-	-	8.5 x 10-5
燃烧等级	-	UL-94	-	1.5mm V-0 2.5mm 5VA
成型收缩率	294-4		%	0.3~0.6
标记	1043	-	-	>ABS-FR(17)

August 23, 2023

Notes: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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