

VICTREX™ PEEK POLYMERS 150GL30

General Information

Product Description

High performance thermoplastic material, 30% glass fibre reinforced PolyEtherEtherKetone (PEEK), semi crystalline, granules for injection moulding, easy flow, FDA food contact compliant, colour natural/beige.

Complex geometries with thin cross sections or long flow lengths where higher strength in a static system is required. Low coefficient of thermal expansion. Chemically resistant to aggressive environments, suitable for sterilization for medical and food contact applications.

Material Properties

Physical	Nominal Value	Unit	Test Method
Density (Crystalline)	1.52	g/cm ³	ISO 1183
Spiral Flow ¹	15.0	cm	Internal Method
Molding Shrinkage ²			ISO 294-4
Across Flow	0.90	%	
Flow	0.30	%	
Water Absorption (Saturation, 23°C)	0.30	%	ISO 62
Water Absorption - Saturation (100°C)	0.45	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	12000	MPa	ISO 527-1
Tensile Stress			ISO 527-2
Break, 23°C	200	MPa	
Break, 125°C	125	MPa	
Break, 175°C	75.0	MPa	
Break, 225°C	65.0	MPa	
Break, 275°C	45.0	MPa	
Tensile Strain (Break, 23°C)	2.7	%	ISO 527-2
Flexural Modulus (23°C)	11500	MPa	ISO 178
Flexural Stress			ISO 178
23°C	290	MPa	
125°C	210	MPa	
175°C	120	MPa	
275°C	75.0	MPa	
Compressive Stress			ISO 604
23°C	250	MPa	
120°C	160	MPa	
200°C	55.0	MPa	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	7.5	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	55	kJ/m ²	ISO 179/1U
Notched Izod Impact Strength (23°C)	11	kJ/m ²	ISO 180/A
Unnotched Izod Impact Strength (23°C)	60	kJ/m ²	ISO 180
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D, 23°C)	87		ISO 868

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Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 1.8 MPa, Unannealed	335	°C	ISO 75-2/Af
Glass Transition Temperature			ISO 11357-2
Onset	143	°C	
Midpoint	147	°C	
Melting Temperature	343	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow : < 143°C	2.0E-5	cm/cm/°C	
Flow : > 143°C	2.0E-5	cm/cm/°C	
Transverse : < 143°C	4.5E-5	cm/cm/°C	
Transverse : > 143°C	1.1E-4	cm/cm/°C	
Thermal Conductivity			ISO 22007-4
23°C ³	0.30	W/m/K	
23°C ⁴	0.35	W/m/K	
RTI Elec	240	°C	UL 746B
RTI Imp	220	°C	UL 746B
RTI Str	240	°C	UL 746B
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity (23°C)	1.0E+16	ohms·cm	IEC 60093
Electric Strength (2.00 mm)	23	kV/mm	IEC 60243-1
Dielectric Constant (23°C, 1 kHz)	3.30		IEC 60250
Dissipation Factor (23°C, 1 MHz)	4.0E-3		IEC 60250
Comparative Tracking Index	150	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Glow Wire Flammability Index (2.0 mm)	960	°C	IEC 60695-2-12
Fill Analysis	Nominal Value	Unit	Test Method
Melt Viscosity (400°C)	275	Pa·s	ISO 11443

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	120 to 150	°C
Drying Time	3.0 to 5.0	hr
Hopper Temperature	< 100	°C
Rear Temperature	360	°C
Middle Temperature	365 to 370	°C
Front Temperature	375	°C
Nozzle Temperature	380	°C
Mold Temperature	170 to 200	°C

Injection Notes

Runner: Die / nozzle >3mm, manifold >3.5mm
Gate: >2mm or 0.5 x part thickness

Notes

¹ Mold Temperature: 180°C, Melt Temperature: 380°C, 1.00 mm

² 380°C nozzle, 180°C tool

³ Average

⁴ Along flow

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