

LOTTE CHEMICAL CORPORATION

56 GOSAN-RO

UIWANG-SI, GYEONGGI-DO 16073 Republic of Korea

STAREX: HF-0680(+)

Acrylonitrile Butadiene Styrene (ABS), pellets

(+) - May be replaced by one, two, or three numbers and/or letter(s)



Flammability	Value	Test Method
Flame Rating		UL 94
1.5 mm, ALL	НВ	
3.0 mm, ALL	НВ	
Flammability Classification		IEC 60695-11-10, -20
3.0 mm, ALL	HB40	
1.5 mm, ALL	HB75	
Thermal	Value	Test Method
RTI Elec		UL 746B
1.5 mm	60.0°C	
3.0 mm	60.0°C	
RTI Imp		UL 746B
1.5 mm	60.0 °C	
3.0 mm	60.0 °C	
RTI Str		UL 746B
1.5 mm	60.0°C	
3.0 mm	60.0°C	

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