

## LOTTE CHEMICAL CORPORATION

56 GOSAN-RO

UIWANG-SI, GYEONGGI-DO 16073 Republic of Korea

STAREX: HF-0660M(+)

Acrylonitrile Butadiene Styrene (ABS), pellets

(+) - May be replaced by one, two, or three numbers and/or letter(s)



ammability	Value	Test Method
Flame Rating		UL 94
1.5 mm, ALL	HB	
3.0 mm, ALL	НВ	
Flammability Classification		IEC 60695-11-10, -20
3.0 mm, ALL	HB40	
1.5 mm, ALL	HB75	
ectrical	Value	Test Method
Hot-wire Ignition (HWI)		UL 746A
1.5 mm	PLC 4	
3.0 mm	PLC 3	
High Amp Arc Ignition (HAI)		UL 746A
1.5 mm	PLC 0	
3.0 mm	PLC 0	
Comparative Tracking Index (CTI)	PLC 0	UL 746A
High Voltage Arc Tracking Rate (HVTR)	PLC 1	UL 746A
Arc Resistance	PLC 6	ASTM D495
nermal	Value	Test Method
RTI Elec		UL 746B
1.5 mm	60.0°C	
3.0 mm	60.0°C	
RTI Imp		UL 746B
1.5 mm	60.0°C	
3.0 mm	60.0°C	
RTI Str		UL 746B
1.5 mm	60.0°C	
3.0 mm	60.0°C	

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