

## SECCO HIPS622

### High Impact Polystyrene Resin

#### Product description

*HIPS622* retains good fluidity, mould release and excellent rigidity.

#### Product characteristics

##### Typical properties

Properties	Test method	Test condition	Units	Typical values
Melt flow rate	ISO1133	200°C/5kg	g/10min	4.5
Tensile strength at yield	ISO527-2	50mm/min	MPa	28
Tensile strength at break	ISO527-2	50mm/min	MPa	25
Normal Tensile elongation at break	ISO527-2	50mm/min	%	45
Flexural modulus	ISO178	2mm/min	MPa	2100
Flexural strength	ISO178	2mm/min	MPa	48
Notched Izod impact strength	ISO180	23°C/1eA	kJ/m <sup>2</sup>	12
Vicat softening temperature	ISO306	B50/oil	°C	92
Heat distortion temperature	ISO75-2	1.8MPa	°C	73
Rockwell hardness	ISO2039-2	--	R-Scale	107
Density	ISO1183	--	kg/m <sup>3</sup>	1040
Water absorption	ISO62	--	%	<0.1
UL flammability	UL 94	--	Class	94HB
Mold shrinkage	ISO294-4	24hour	%	0.4-0.6

- 1) Values given are typical and should not be interpreted as specification.
- 2) Typical application of HIPS622 is injection molding. It is suggested that the melt injection temperature should be set at 180°C-250°C, and mould temperature at 30°C-70°C.

#### Additional information

##### Application

Injection molding for big size TV set shell, refrigerator drawer, air conditioning parts and sound box shell, etc.

##### Product compliance

*HIPS622* complies with the national hygienic standard for polystyrene resin used as food packaging, FDA regulation CFR 177.1640(c) (1) and the RoHS Directive 2002/95/EC. *HIPS622* has obtained the UL certificate of the USA. However, the customer is still responsible for determining whether the fabricated product is in compliance with applicable laws and regulations.

##### Safety and material handling

SECCO polystyrene resin has a very low degree of toxicity under normal conditions of use. Please contact your SECCO representative or the local suppliers for more detailed information and/or Material Safety Data

The data contained in this document are based on our typical testing, and relate only to the named product or materials when not in combination with any other product or materials. Customers and other users are responsible for determining whether products and the information in this document are appropriate for their use and for ensuring that disposal practices are in compliance with applicable laws and other governmental enactments. SECCO does not accept any liability whatsoever arising from the use of this information or the use, application or processing of any product described herein.



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Sheet (MSDS) for the specific grade of interest.

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