Product Information

ACRYLITE® Satinice df20 8N

Product Profile:

ACRYLITE® Satinice df20 8N, based on ACRYLITE® 8N, is characterized by diffuse scattering of light.

Besides showing the familiar properties of standard ACRYLITE® molding compound, such as

• excellent weatherability,
• high surface hardness and mar resistance,
• UL registration RTI90 by (fi) 746C.

ACRYLITE® 8N df20 is special in that they combine

• good diffusing power with excellent light transmission.

Application:

Used for injection molding items for lighting engineering applications

Examples:

displays, fiber optics, projection screens, lighting fixtures and similar applications in lighting engineering.

Processing:

ACRYLITE® Satinice df20 8N can be processed on injection molding machines with 3-zone general purpose screws for thermoplastics.

Packaging:

ACRYLITE® Satinice df molding compounds are supplied as pellets of uniform size, packaged in 25kg polyethylene bags; other packaging on request.

Properties:

	Parameter	Unit	ASTM-Standard	ACRYLITE® Satinice df20 8N
Mechanical Properties				Typical Value
Tensile Strength		psi [MPa]	D 638	11350 [78.3]
Tensile Modulus		x10⁶ psi [GPa]	D 638	0.54 [3.7]
Tensile Elongation @ Yield		%	D 638	4
Tensile Elongation @ Break		%	D 638	4
Flexural Strength		psi [MPa]	D 790	19000 [131]
Flexural Modulus		x10⁶ psi [GPa]	D 790	0.5 [3.5]
Notched Izod	¼" bar @23°C	ft-lb/in [J/m]	D 256	0.3 [16]
Rockwell Hardness		M Scale	D 785	95
Thermal Properties				
Vicat Softening Point	264 psi	°F [°C]	D 1525	243 [117]
Deflection Temperature, Annealed	1.8MPa, 0.250"	°F [°C]	D 648	221 [105]
Coeff. of Linear Therm. Expansion	32 - 312ºF	in/ in/ºF	D 696	0.00004
Coeff. of Linear Therm. Expansion	0 - 100°C	mm/mm/°C	D 696	0.000072
Rheological Properties				
Melt Flow Rate	230°C & 3.8 kg	g/10min	D 1238	3.2
Optical Properties	d = 3.2 mm			
Light Transmittance		%	D 1003	90
Haze		%	D 1003	50
Yellowness Index			E 313	<1
Other Properties				
Specific Gravity			D 792	1.19
Water Absorption		% Max	D 570	0.3
Mold Shrinkage		in/in, mm/mm	D 955	0.003 - 0.006
Bulk Density		g/cc	D 1895	0.66

All listed technical data are typical values intended for your guidance. They are given without obligation and do not constitute a materials specification.

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